

Edwards
Manufacturing Co. Est. 1875

25 TON "JAWS JR." IRONWORKER



2 AVAILABLE STATIONS

PUNCHING STATION

**UNIVERSAL OPEN
TOOLING STATION**

**SPECIALIZED FOR
SMALLER JOBS!**

- ◆ P u n c h ◆
- ◆ N o t c h ◆
- ◆ S h e a r ◆
- ◆ B r a k e ◆

- ◆ F l a t s ◆
- ◆ R o u n d s ◆
- ◆ A n g l e s ◆

TIGHT ◆ SMOOTH ◆ DEPENDABLE



25 TON IRONWORKER

PUNCH

Maximum Capacity 1" dia. in 5/16" plate
Work Height 38-1/2"

OPEN STATION SPECIFICATIONS

Throat Depth 5"
Open Height 8"
Shut Height 7"
Stroke 1"
Work Height 35-3/4"

OPEN STATION TOOLING OPTIONS

Angle Notcher
Pipe Notcher
Coper/Notcher
Multi Shear (shown)
Rod Shear
Punching Assembly
Oversized Punching Assembly
241 Punch Assembly
Brake

ACCESSORIES

Magnetic Squaring Arm
Pedestal Die Table
Magna Light
Urethane Stripper

GENERAL SPECIFICATIONS

Rated Capacity 25 Ton
Throat 5-1/2"
Open Height 6"
Shut Height 5"
Stroke 1"
Electric Motor Standard 1 HP, 1 Phase, 208/220 v, 1725 rpm, 7 amp
Electric Motor Option 1 HP, 1 Phase, 110 v, 1725 rpm, 14 amp
Hydraulic Pump Size 11 gpm - 2 stage
Valve Pressure 2200 psi
Reservoir 3 gallons
Cylinder 1-3/4" ram
Dimensions: base 29" x 23"
 height 55"
 shipping weight 1000 pounds

EDWARDS MFG. CO.

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